



# Oak Leaf

The science of packaging



CATALOGUE



Oak Leaf's mission is to improve  
the offer of packaging for  
alcoholic beverages in Eastern Canada.

We hope to deliver on our mission and offer producers  
an accessible, reliable and quality service,  
as well as a wide selection of bottles, stoppers and capsules  
that will satisfy the tastes of the modern consumer.

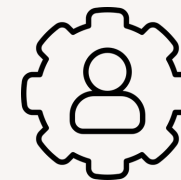
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This catalogue is non-exhaustive,  
please contact us for your specific requirements.



**Expertise  
& Advice**



**Personalization**



**Organization  
& Tracking**



**Customer  
service**

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# SUMMARY

## **BOTTLES .....p. 2**

- Characteristics.....p. 3
- Still wines.....p. 4
  - Bordeaux.....p. 5-6
  - Burgundy.....p. 7-8
  - Hock.....p. 9
- Ice wine, fortified wines & spirits.....p. 10-11
- Sparkling wines.....p. 12
  - The importance of carbon content.....p. 13
  - The bottles.....p. 14

## **CORKS .....p. 15**

- Natural corks.....p. 16
- Micro-Agglomerated corks.....p. 17
- Technical corks.....p. 18
- Bar-Top corks.....p. 19

## **CAPS .....p. 20**

- Oversealing Caps.....p. 21
- Screw caps.....p. 22

## **CASES .....p. 23**

- Features.....p. 24
- Multi-format cases.....p. 25

# CHARACTERISTICS

**THERE ARE SEVERAL FACTORS TO CONSIDER WHEN CHOOSING YOUR BOTTLE:**



**Neck finish :** CC29, Cork, Bar-top or Screw cap

**Height :** from 145mm to 469mm

**Capacity :** from 200 ml to 3 Litres

**Diameter :** from 53mm to 135mm

**Weight :** from 165gr to 2910gr

**Packaging :** Bulk or case  
from 6 to 12 bottles

**CC29**



**Bar-Top**



**Stelvin**



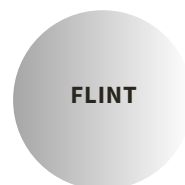
**Cork**



## REFERENCE COLOURS

### OUR COLOUR PALETTE FOR BOTTLES

Colours vary depending on the type of bottle and the packaging.







# STILL WINES





## BORDEAUX

Bordeaux is the classic bottle that can be found on every table. Its elegant, straight shape is easy to hold.



### Half

Capacity	375ml	375 ml
Neck finish	Cork	Screw cap
Colour		
Height	255 mm	255 mm
Weight	370 gr	270 gr
Diameter	60.5 mm	62.2 mm
Packaging	Bulk or case	Case





**Luve**



**Vinuva**

### 500

Capacity	500 ml	500 ml
Neck finish	Cork	Screw cap
Colour		
Height	303 mm	300 mm
Weight	400 gr	400 gr
Diameter	61.4 mm	62.3 mm
Packaging	Bulk or case	Bulk or case

### Lightweight Screw cap






**Standard**



**Plus**



**Grande**

Capacity	750ml	750ml	750ml
Neck finish	Screw cap	Screw cap	Screw cap
Colour			
Height	300 mm	301 mm	310 mm
Weight	400 gr	450 gr	400 gr
Diameter	73.5 mm	74 mm	72.3 mm
Packaging	Bulk or case	Bulk or case	Bulk or case



**Short**



**Standard**







**Plus**






**Tall**

### Lightweight Cork




Capacity	750ml	750ml	750ml	750ml
Neck finish	Cork	Cork	Cork	Cork
Colour				
Height	289 mm	300 mm	300 mm	323 mm
Weight	400 gr	400 gr	450 gr	460 gr
Diameter	75.3 mm	74 mm	74 mm	72.6 mm
Packaging	Bulk or case	Bulk or case	Bulk	Case



Conical	Lightweight	Standard	Tall
Capacity	750 ml	750 ml	750 ml
Neck finish	Cork or stelvin	Cork	Cork
Colour			
Height	300 mm	304 mm	330 mm
Weight	500 gr	660 gr	780 gr
Diameter	72-80 mm	79 - 72 mm	81,6-74,6 mm
Packaging	Vrac	Bulk or case	Bulk or case




**Europea****Tradition****Extra**

## High End

Capacity	750 ml	750 ml	750 ml
Neck finish	Cork	Cork	Cork
Colour			
Height	312 mm	300 mm	300 mm
Weight	600 gr	500 gr	800 gr
Diameter	76 mm	75 mm	81 mm
Packaging	Bulk or case	Bulk	Case

**1 L****Magnum****Magnum Stelvin**

## Big format

Capacity	1000 ml	1500 ml	1500 ml
Neck finish	Cork	Cork	Screw cap
Colour			
Height	325 mm	345 mm	330 mm
Weight	620 gr	820 gr	700 gr
Diameter	84 mm	101 mm	101 mm
Packaging	Case	Bulk or case	Case






## BURGUNDY

The authentic one that recalls this local region. Known worldwide, its sloping shoulders and robustness give it an unrivalled presence.





### Screw cap



	Lightweight VIP	Standard	Thick Bottom
Capacity	750ml	750ml	750 ml
Neck finish	Screw cap	Screw cap	Screw cap
Colour			
Height	297 mm	297 mm	295 mm
Weight	400 gr	530 gr	610 gr
Diameter	80.5 mm	81 mm	86 mm
Packaging	Bulk or case	Bulk	Case





### Cork

	Lightweight VIP	Lightweight Plus	Plus	Thick Bottom
Capacity	750ml	750ml	750ml	750 ml
Neck finish	Cork	Cork	Cork	Cork
Colour				
Height	296 mm	295 mm	296 mm	295 mm
Weight	400 gr	450 gr	525 gr	640 gr
Diameter	81 mm	80.5 mm	81 mm	88mm
Packaging	Bulk or case	Bulk or case	Case	Case








## Half

	Standard	Stelvin
Capacity	375ml	375 ml
Neck finish	Cork	Screw cap
Colour		
Height	232 mm	242 mm
Weight	400 gr	305 gr
Diameter	71 mm	66 mm
Packaging	Bulk	Case




## Classic

	Standard	Tradition	Minerve
Capacity	750 ml	750 ml	750 ml
Neck finish	Bague carrée 31.5	Cork	Cork
Colour			
Height	296 mm	296 mm	293.8 mm
Weight	580 gr	600 gr	550 gr
Diameter	82.2 mm	82.2 mm	87 mm
Packaging	Bulk	Bulk	Bulk



## Magnum

	Radiosa
Capacity	1500ml
Neck finish	Cork
Colour	
Height	354.6 mm
Weight	900 gr
Diameter	100 mm
Packaging	Bulk



## HOCK

Iconic in its height, the Hock is notable for its slender shape. It refers to grape varieties from Northern Europe such as Riesling or the Gewürztraminer.





**Lightweight**



**Alta**

### Cork

	Lightweight	Alta
Capacity	750ml	750ml
Neck finish	Cork	Cork
Colour		
Height	323 mm	350 mm
Weight	380 gr	560 gr
Diameter	75 mm	77.9 mm
Packaging	Bulk or case	Bulk or case





**Plastic**



**Breganze**

### Renana

	Plastic	Breganze
Capacity	750 ml	750 ml
Neck finish	Cork	Bar Top
Colour		
Height	329 mm	352 mm
Weight	480 gr	550 gr
Diameter	76.2 mm	76.4 mm
Packaging	Bulk or case	Bulk or case




**Standard**



**Screw cap**

### Half

	Standard	Screw cap
Capacity	375ml	375 ml
Neck finish	Cork	Screw cap
Colour		
Height	305 mm	304 mm
Weight	460 gr	420 gr
Diameter	61.5 mm	61.5 mm
Packaging	Bulk	Case





**Lightweight**



**Fantasia**


### Screw cap

	Lightweight	Fantasia
Capacity	750 ml	750 ml
Neck finish	Screw cap	Screw cap
Colour		
Height	321.8 mm	328.8 mm
Weight	410 gr	500 gr
Diameter	75.7 mm	76 mm
Packaging	Bulk or case	Bulk or case



**Malizia**

### Magnum

	Malizia
Capacity	1500 ml
Neck finish	Bar Top
Colour	
Height	455 mm
Weight	1568 gr
Diameter	94.4 mm
Packaging	Bulk



# ICE WINES, FORTIFIED WINES & SPIRITS



## ICE WINES, FORTIFIED WINES & SPIRITS



### Ice wine

	Sinforia	Bellissima	Elegantissima
Shape	Liquor	Liquor	Liquor
Capacity	200 ml	375 ml	375 ml
Neck finish	Bar Top	Bar Top	Bar Top
Colour			
Height	275 mm	330 mm	355 mm
Weight	500 gr	500 gr	520 gr
Diameter	50 mm	55.5 mm	54 mm
Packaging	Bulk	Bulk	Bulk



### ERA

Shape	Gin
Capacity	500 ml
Neck finish	GPI
Colour	
Height	185 mm
Weight	550 gr
Diameter	80.4 mm
Packaging	Bulk

### REGINETTA

Shape	Bordeaux
Capacity	500 ml
Neck finish	Bar Top
Colour	
Height	218 mm
Weight	400 gr
Diameter	81 mm
Packaging	Bulk

### Fortified

Noé

Porto

Shape	Bordeaux	Bordeaux
Capacity	500 ml	700 ml
Neck finish	Bar Top	Bar Top
Colour		
Height	230 mm	303 mm
Weight	350 gr	600 gr
Diameter	76.5 mm	79.1 mm
Packaging	Bulk	Bulk



### LOW GIN

	200	350	500	700	1000
Shape	Gin	Gin	Gin	Gin	Gin
Capacity	200 ml	350 ml	500 ml	700ml	1000 ml
Neck finish	Bar-top ou GPI	Bar-top ou GPI	Bar-top ou GPI	Bar-top ou GPI	Bar-top ou GPI
Colour					
Height	148 mm	174 mm	187 mm	212 mm	257.1 mm
Weight	300 gr	400 gr	500 gr	750 gr	750gr
Diameter	64 mm	73.7 mm	94.7 mm	92.5mm	95.3 mm
Packaging	Bulk	Bulk	Bulk	Bulk	Bulk





# SPARKLING WINES

# THE IMPORTANT ROLE OF CARBON CONTENT IN YOUR BOTTLES

BUBBLING BOTTLE  
Espumoso



480 gr

CIDERS  
Granvas - Charmat



600 gr

TRADITIONAL METHOD  
Cava - Crémant



775- 800-835 gr

g/l of  
CO2

Approx.  
BAR  
Ambiant  
temperature  
20°C



1

## The influence of temperature depends on location

Temperature variations affect capacity of your bottle to withstand the pressure of the gas introduced in particular during :



The shipping



The commercialization



The storage

CO2 (g/l)	4	9	15
	BARES		
50 °C	5	12	30
40 °C	3	10	22
30 °C	2.5	8	15
20 °C	2	5.5	10

2

## Factors not to be neglected

In addition to the temperature, several parameters linked to your drink will influence the resistance of your bottle :

- filling level
- sugar content
- alcohol content
- degree of carbonation gr/l

3

## Which bottle to choose ?

Choosing your bottle is essential.  
The above elements will help you decide on :













**Weight :** The heavier the bottle ,  
the more pressure it can withstand.



**Height :** The smaller the bottle the  
more pressure it will withstand.







**Half  
Espumoso****Chopine****BUBBLING BOTTLE  
Espumoso****CIDER  
Granvas - Charmat****TRADITIONAL METHOD  
Cava - Crémant**

Carbon content (g/l of CO <sub>2</sub> )	<b>2-6</b>	<b>8-13</b>	<b>2-6</b>	<b>6-7</b>	<b>8-13</b>
Approx BAR	<b>3</b>	<b>5-8</b>	<b>0.5-3</b>	<b>3-4</b>	<b>5-8</b>
Capacity	375 ml	375 ml	750 ml	750 ml	750 ml
Neck finish	CC 29	CC 29	CC 29	CC 29	CC 29
Colour	 		 	 	  
Height	235 mm	244 mm	295 mm	297 mm	300 mm
Weight	300 gr	500 gr	480 gr	600 gr	800-835-900 gr
Diameter	70.6 mm	70.6 mm	80.7mm	85 mm	88 mm
Packaging	Bulk or case	Bulk	Bulk or case	Bulk or case	Bulk or case







SPARKLING



	<b>Donna</b>	<b>New prosecco</b>
Carbon content (g/l of CO <sub>2</sub> )	<b>6</b>	<b>6-7</b>
Approx BAR	<b>3-4</b>	<b>3-4</b>
Capacity	750 ml	750 ml
Neck finish	CC 29	CC 29
Colour	 	 
Height	297 mm	252 mm
Weight	570 gr	680 gr
Diameter	92 mm	98 mm
Packaging	Bulk	Bulk

**Magnum**

	<b>Monte</b>	<b>Standard</b>
Capacity	1500 ml	1500 ml
Neck finish	CC29	CC29
Colour	 	 
Height	353 mm	330 mm
Weight	1750 gr	1730 gr
Diameter	120.6	114.5 mm
Packaging	Bulk	Bulk



# CORKS





# WHY NATURAL CORK STOPPERS ?

**100 %**

**BIODEGRADABLE  
AND RECYCLABLE**

Natural cork net-zero carbon footprint and are produced without additives.

**340 000  
TONNES OF CORK/YEAR**

Global cork production bottles more than 60% of the world's wines.

**SUPPORT FOR  
BIODIVERSITY**

Cork forests preserve more than 200 animal species and 135 plant species. This ecosystem requires controlled harvesting and involves a sustainable regeneration process without felling.



**SUSTAINABLE  
PRODUCTION**

Cork forests are expected to satisfy market demand for the next 100 years, with the largest growing in Portugal.

**88 %**

**OF THE BEST WINES SOLD**

Market studies highlight that consumers perceive natural cork as a premium product

**+ 14 millions  
TONNES OF CO2 RETAINED**

With more than 2.2 million hectares, cork oak forests retain and contribute to the regulation of the water cycle, soil protection and carbon sequestration.

## VISUAL QUALITY

Several sizes available :

38 x 24 mm - 45 x 24 mm - 49 x 24 mm and more

QUALITY	EXAMPLES OF HEADS	EXAMPLES OF BODIES
<b>Extra</b> 3 years		
<b>Flor</b> 5 years		
<b>Prestige</b> 8 years		
<b>Nectar</b> 10 years and +		

Customization options from 1000 units or more :

- top or bottom
- body of the cork  
(fire or stamp)



**The higher the visual quality,  
the smoother the corks.**

**Delivery lead time :**

Availability in Montreal: 7 to 10 weeks depending on arrivals  
Delivery by plane: 4 to 5 weeks

# THE OM SERIES

MICRO-AGGLOMERATED CORKS



## TREATMENT BY CO2

### 0% RISK OF TCA

- Eliminates the risk of contamination such as cork taint
- Careful selection of raw material (cork granules)
- State-of-the-art cleaning system
- TCA levels below the quantification threshold detectable by modern chromatography equipment



## INDIVIDUAL MOULDING

Guarantees better bottling and a stable oxygen transmission rate



## CHOOSE ACCORDING TO YOUR NEEDS

### Several ranges available

With different porosities to suit different wines.  
(\*Oxygen Transmission Rate ou OTR)

Adapts to all types of wine  
(young wine to exigent cellar)

	OM **	OM+	OM <sup>MAX</sup>
OTR *	1.7	0.9	0.7
Years	0-2 years	2-5 years	+ 5 years
Type de vin	Quick rotation wines or wines with reductive tendencies	Mid-range with limited aging potential	For ageing or with an oxidative tendency

\*\* Now in stock in Montreal

## TECHNICAL CORKS



### 0+2 sparkling cork

Composition	Cork with a natural cork disk affixed on one end Available in the OM (OMC) range
Type of wine	Sparkling wines
Visual quality	EXTRA - SUPER - NECTAR
Size	48 x 30.5 mm



### Cider X cork

Composition	Manufactured by individual moulding without synthetic micro-expanders. This stopper is guaranteed to impart undetectable TCA. High-pressure resistance (up to 6 bars). Sparkling wines stay fresh longer.
Type of wine	Sparkling wines, cider or beer
Visual quality	Micro-agglomerated
Size	48 x 30.5 mm



### 1+1 cork

Composition	Agglomerated or micro-agglomerated cork with natural cork disks affixed on one both ends
Type of wine	Young, fast-drinking wines (2 years )
Visual quality	A ou STAR
Size	44 x 23.5 mm



### Micro-agglomerated cork - Perfect X

Composition	Manufactured by individual moulding without synthetic micro-expanders. This stopper is guaranteed to impart undetectable TCA.
Type of wine	Still wines
Visual quality	Micro-agglomerated
Size	44 x 24 mm



## BAR-TOP CORKS



Composition	Body : plastical, agglomerated cork or micro-agglomerated Head : Wood or black plastic
Type of wine	Young, fast-drinking wines (2 years )
Visual quality	Cork : Extra - Flor - Prestige - Nectar Micro-agglomerated : OM, OM+ OM Max
Size	Adjustable according to the bottles

Customization options from 1000 units or more on:

- Wooden, cork or plastic head
- Engraved or printed on the head
- Body printing (ink or fire)
- Choice of colour (wood quality or plastic color)



### Delivery lead time :

Availability in Montreal: 9 to 12 weeks depending on arrivals  
Delivery by plane: 4 to 5 weeks





# OVERSEALING CAPS & SCREW CAPS

# OVERSEALING CAPS

Oak Leaf offers over-caps as well as sparkling wine caps according to the dimensions of your bottle.

## POSSIBILITY OF CUSTOMIZING IT :

- Graphics on the top and/or the skirt
- Standard colour or customized background
- Minimum order quantity: 25000 units
- Delivery lead time: 3 months

### MATERIAL

### SETTING

### AVANTAGE



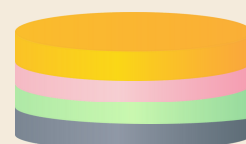
PVC	POLYLAMINATE	TIN
PLASTIC	ALUMINIUM/PLASTIC	TIN
HEAT SHRINK	MECHANICAL	MECHANICAL
THE MOST AFFORDABLE IDEAL FOR ALL TYPES OF NECK FINISH	EXCELLENT RENDERING N°1 CHOICE FOR WINES AROUND THE WORLD	RECYCLABLE AND HIGH END OVER-CAP

## OUR STANDARD COLOURS



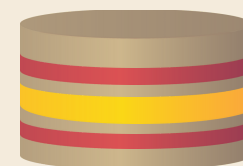
## SCREWCAPS

### LINERS AVAILABLE :



TIN - SARAN

EPE Paper Tin PVDC



SARANEX

PE-LD Saran EPE

### POSSIBILITY TO CUSTOMIZE IT :

- Graphics on the head and/or skirt
- Standard or custom background colour
- Minimum order quantity of 28 800 units
- Delivery lead time : 3 months





# CASES

23



# THE CASES

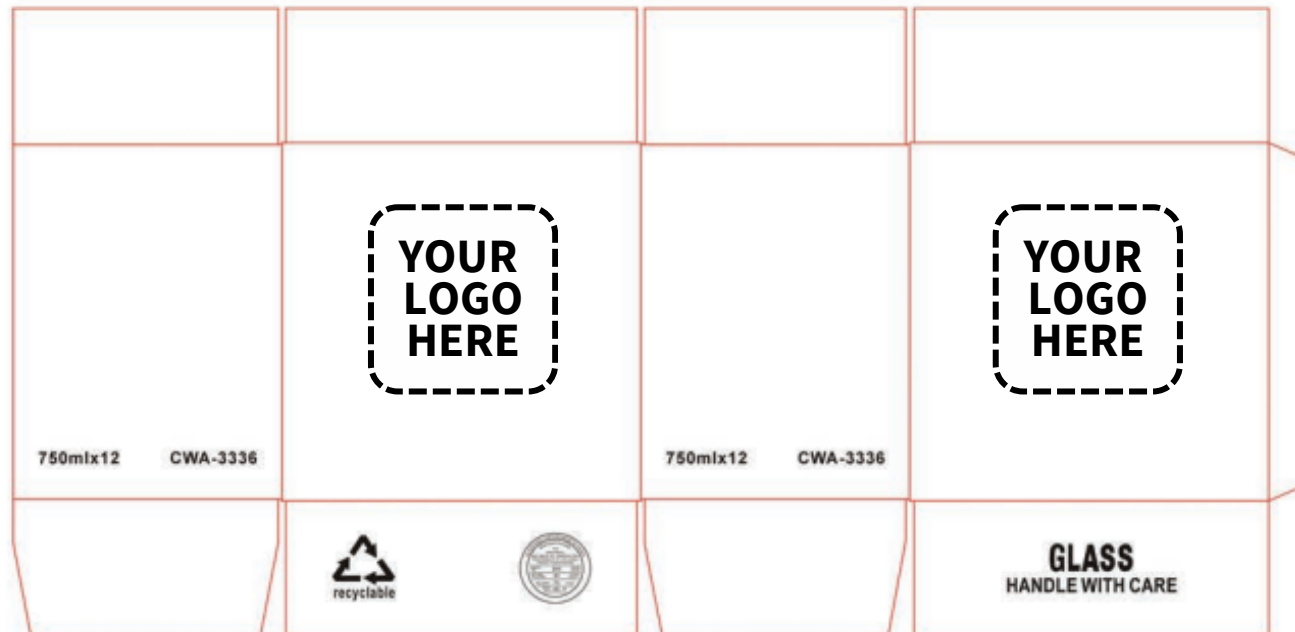
Oak Leaf offers a wide range of bottles in white cases.  
Many different bottles use the same case size.  
Please inquire to find out how we can optimize your order.

## **Did you know that we can deliver in printed cases?**

Send us your artwork or have your graphic designer edit one of our carton printing templates.

### Conditions :

- Fees apply to create a printing plate specific to a type of case
- Delivery: 3-4 weeks after approval of artwork, the cases will be available at one of our warehouses
- Minimum order quantity of 500 units per case size





## CASE OF 6

MULTI-FORMAT HORIZONTAL

### TYPE OF CASE :

Bordeaux  
6 x Burgundy  
Sparkling bottle

**SOLIDITY:** 275 C Kraft

**COLORS:** White or Kraft (Carton)

**MINIMUM QUANTITY:** 500 units

**SIZE:** L: 32.6 cm W: 25 cm D: 17.5 cm







Notes :

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# Oak Leaf

BOTTLES - CORKS - CAPS  
THE SCIENCE OF PACKAGING



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